

FIG.1

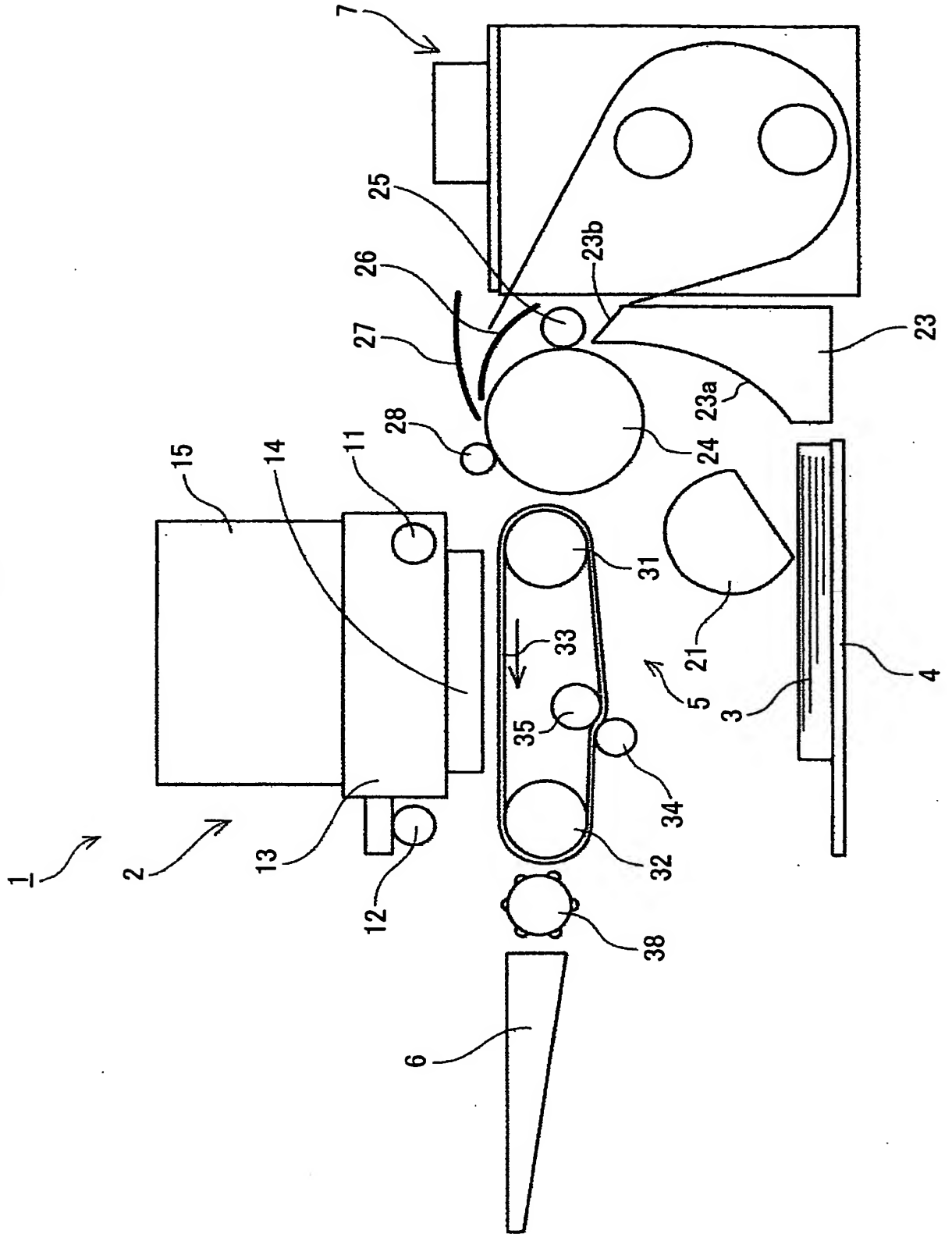


FIG.2

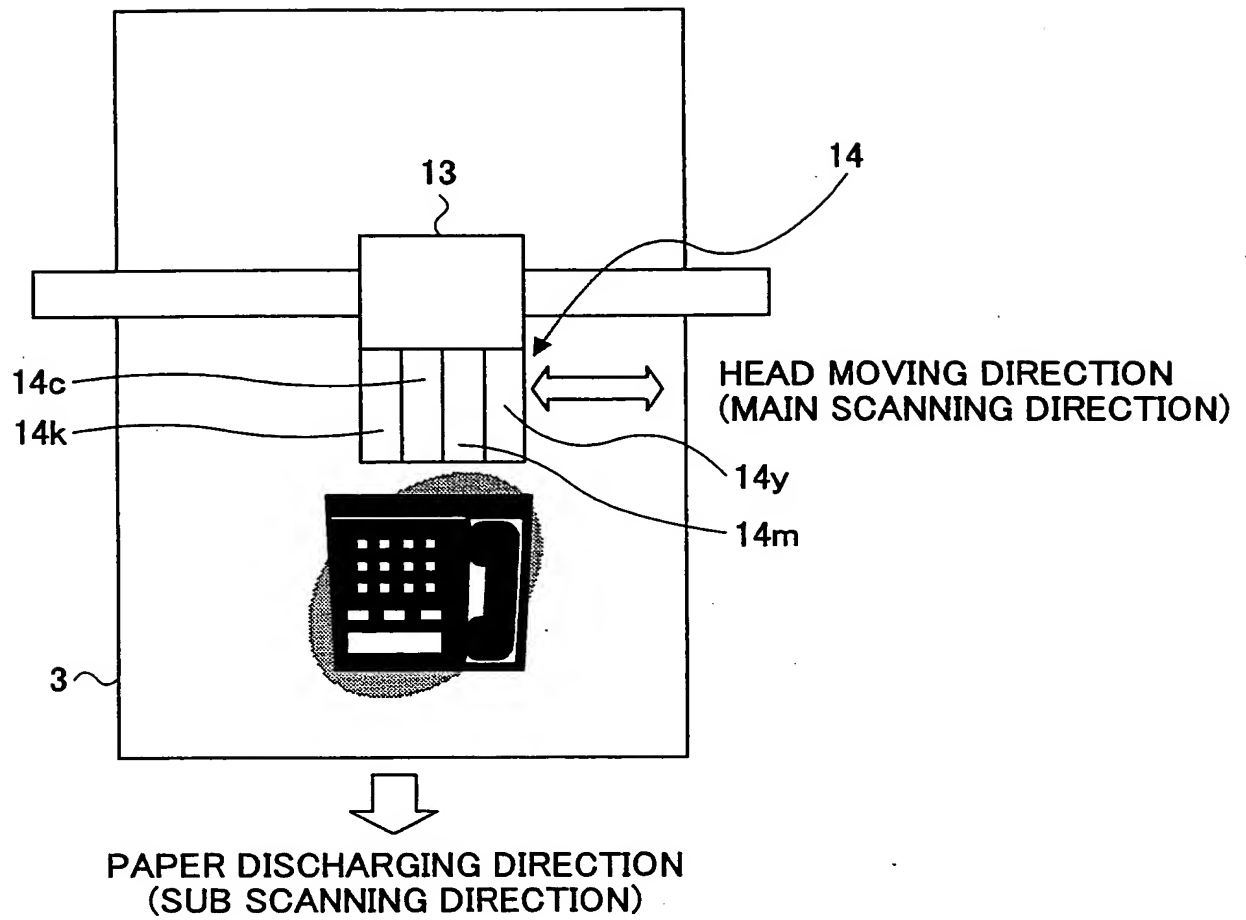


FIG.3

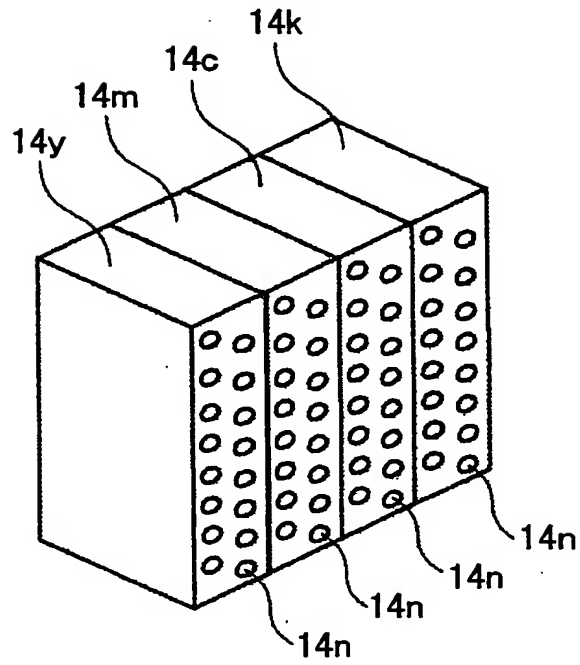


FIG.4

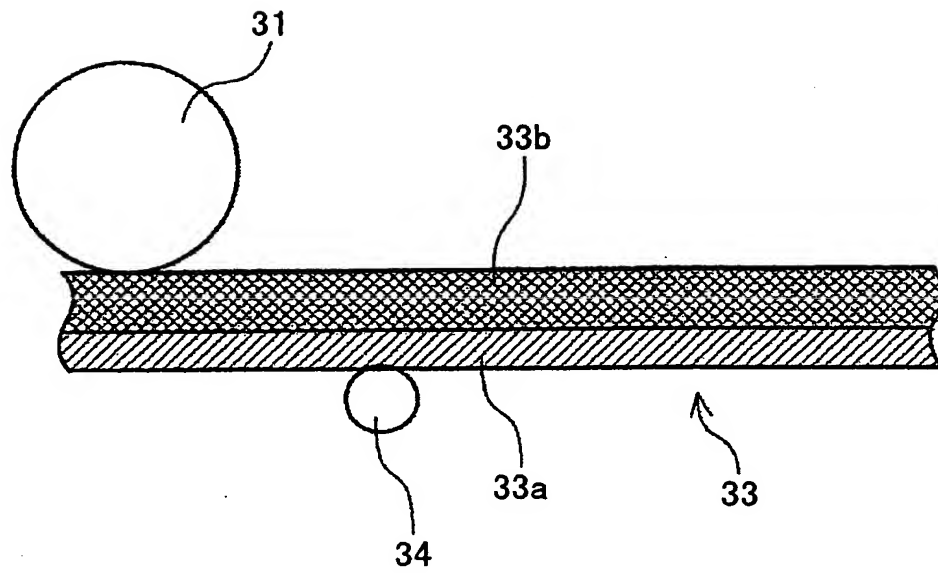


FIG.5A

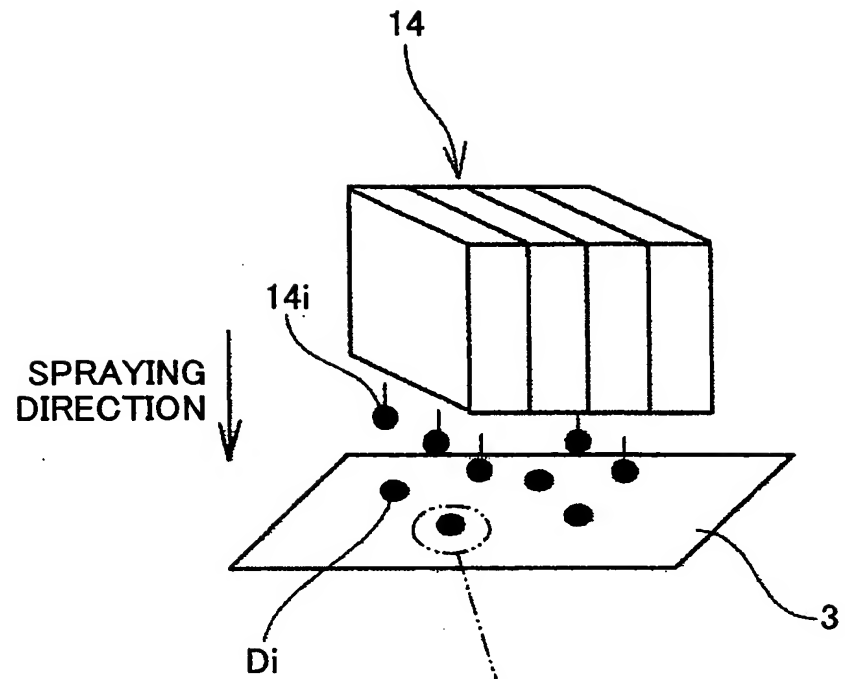


FIG.5B

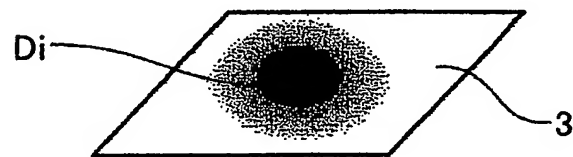


FIG. 6

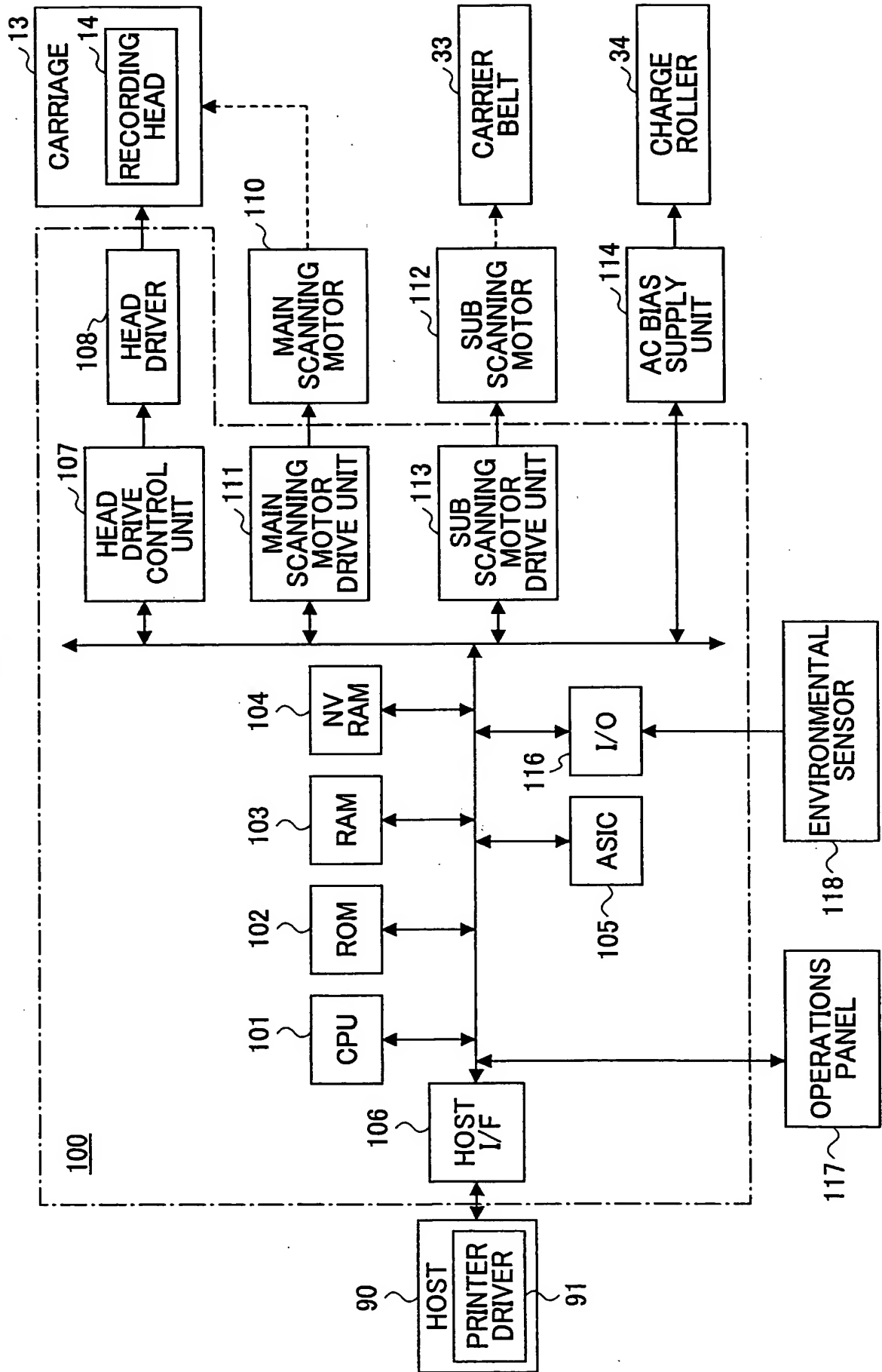


FIG.7

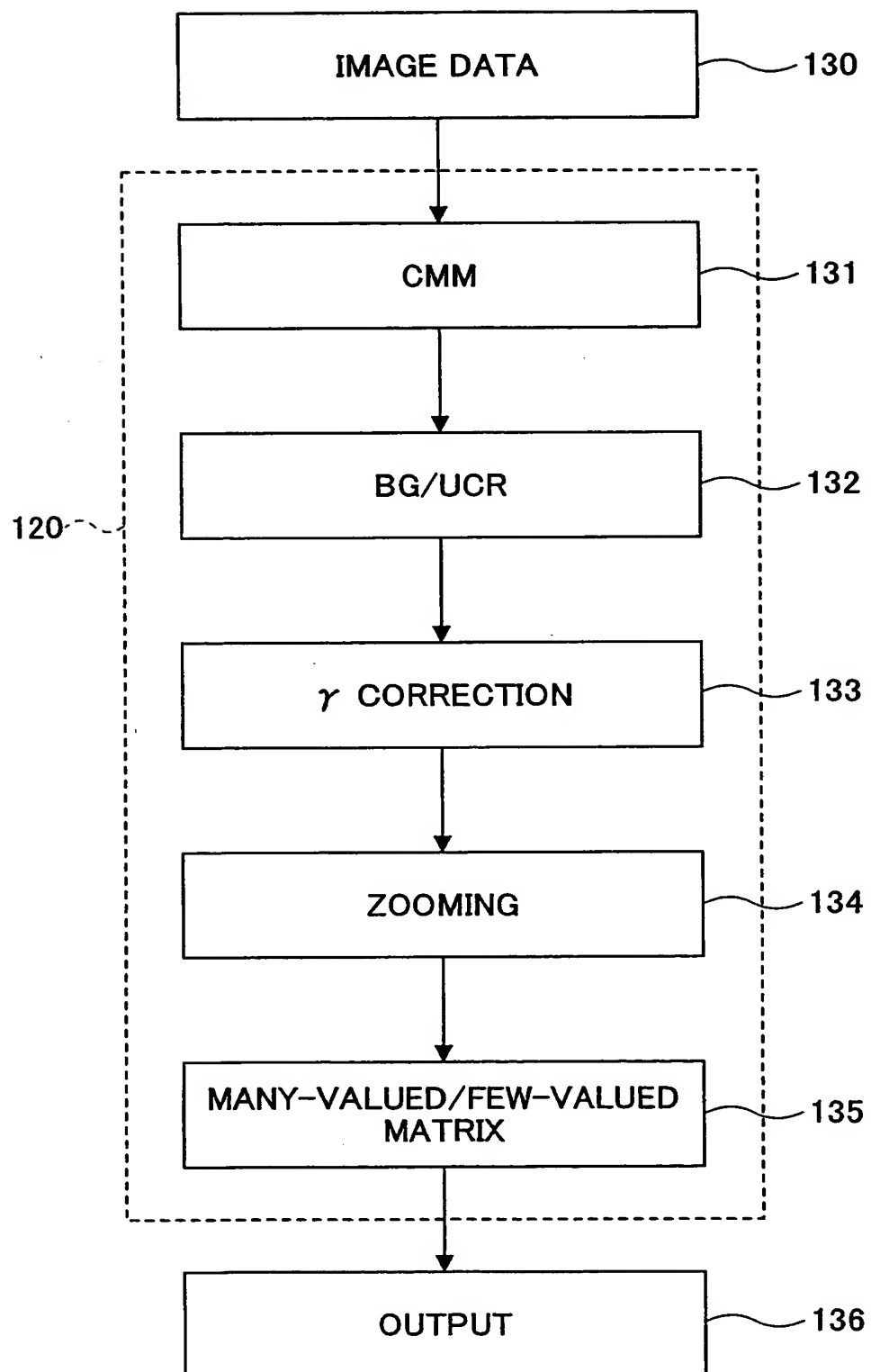


FIG.8

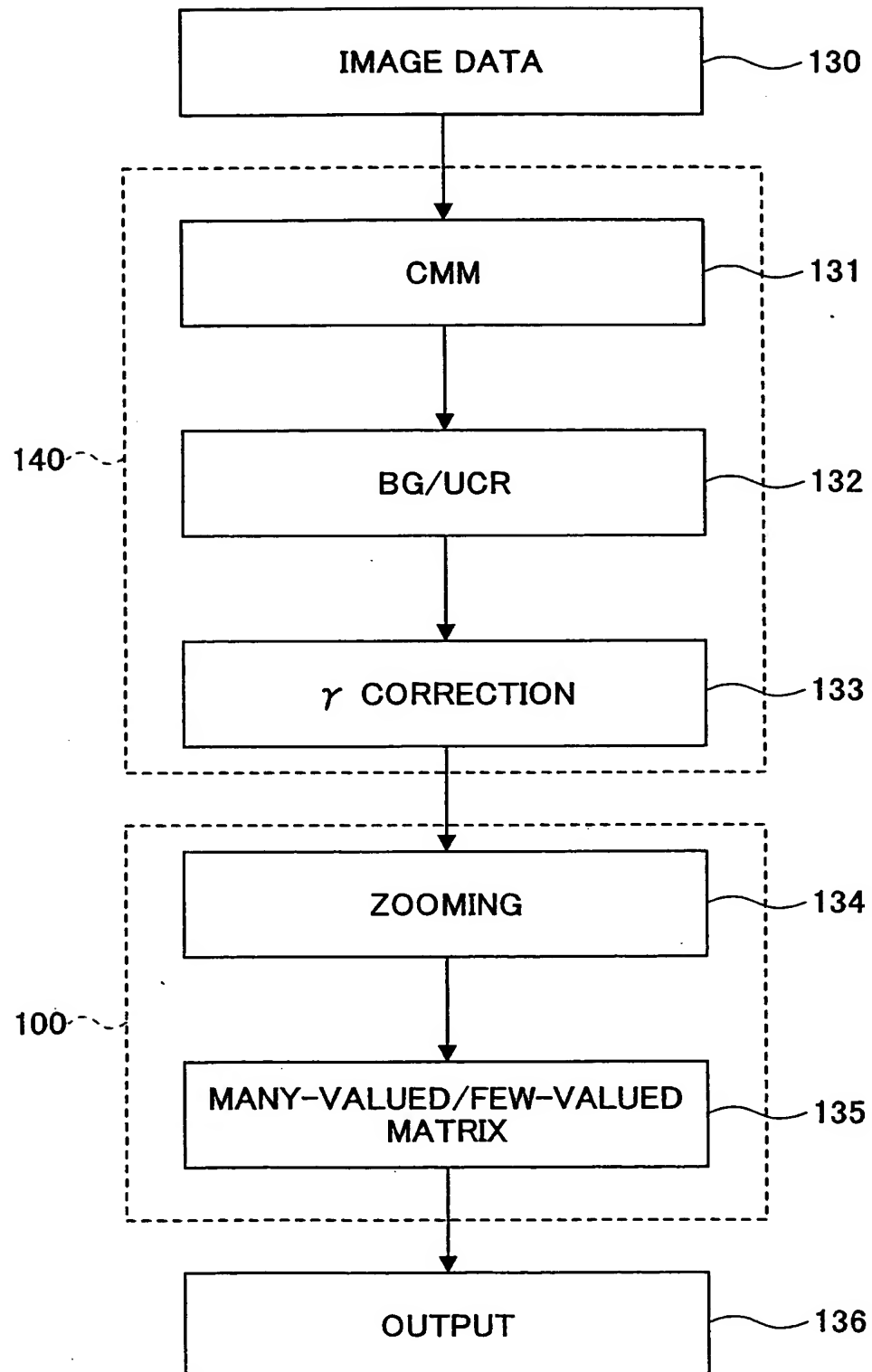


FIG. 9

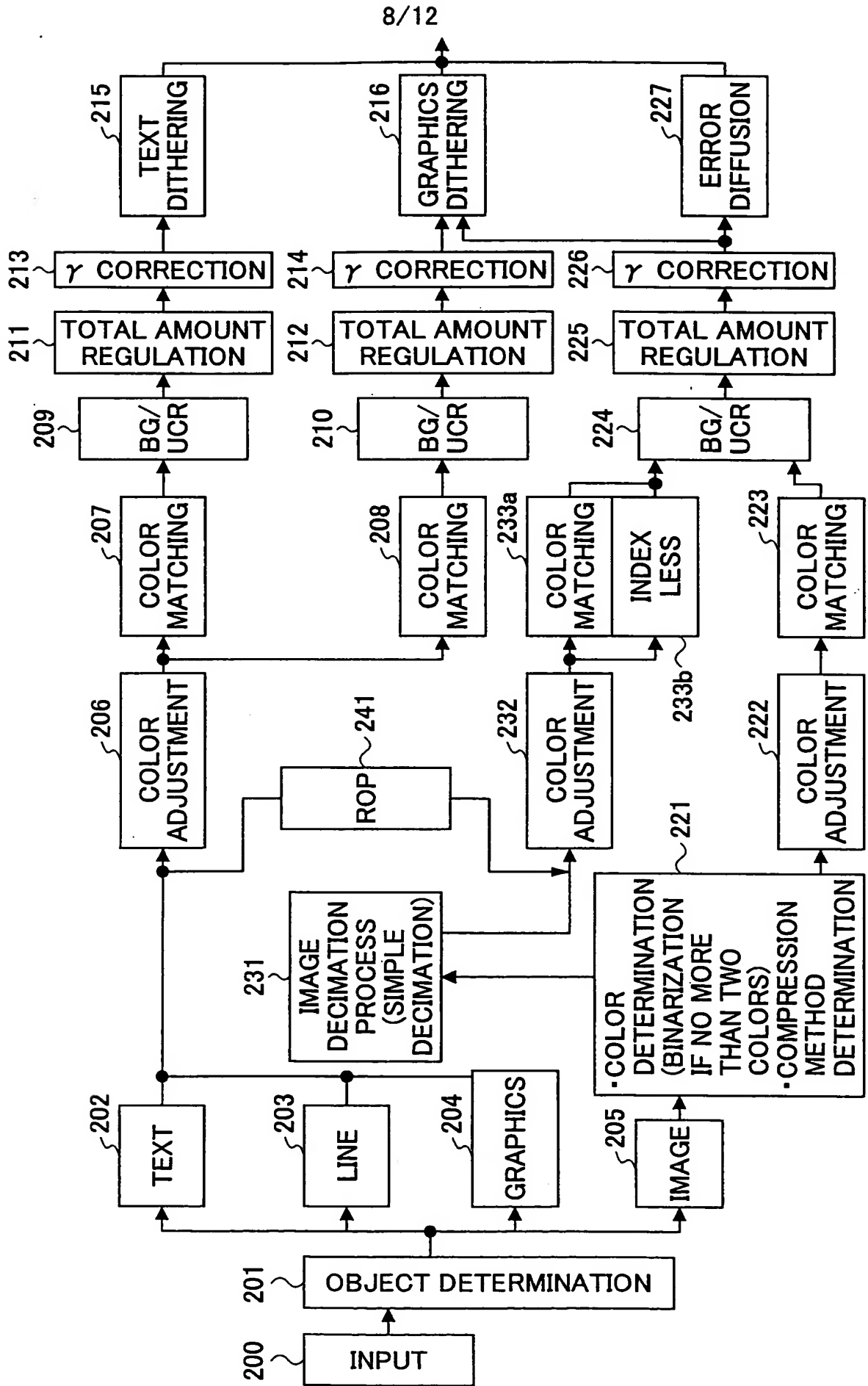


FIG.10

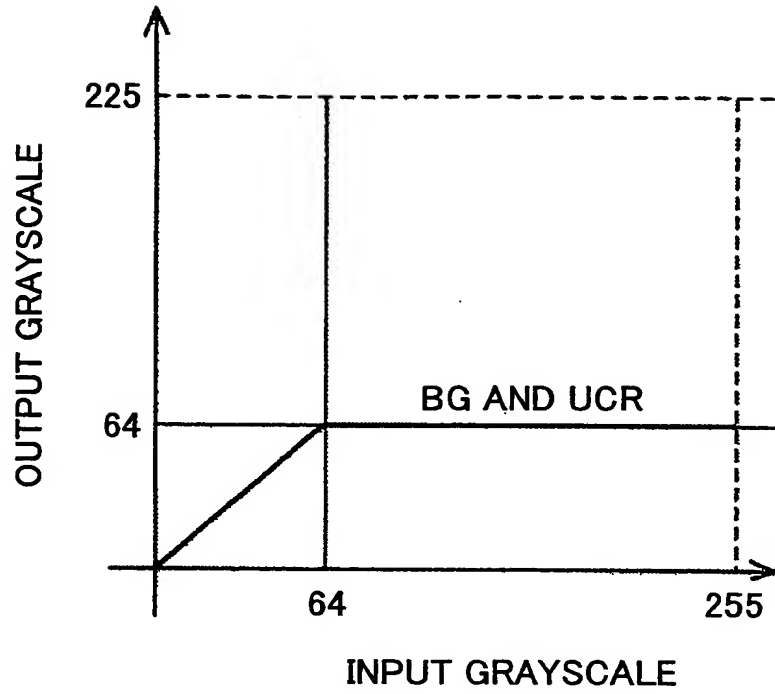
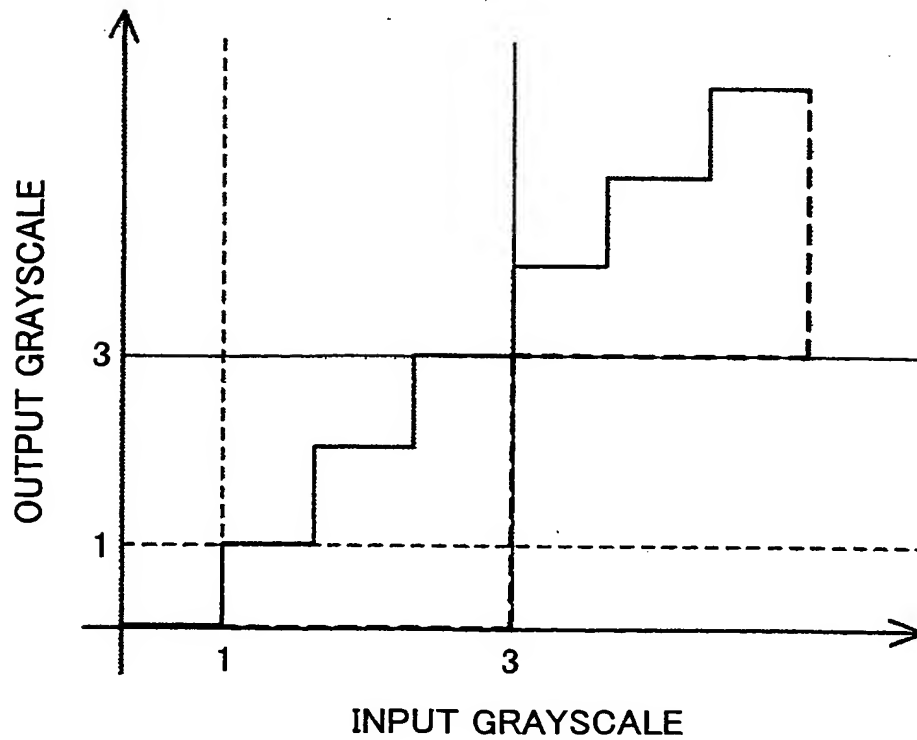
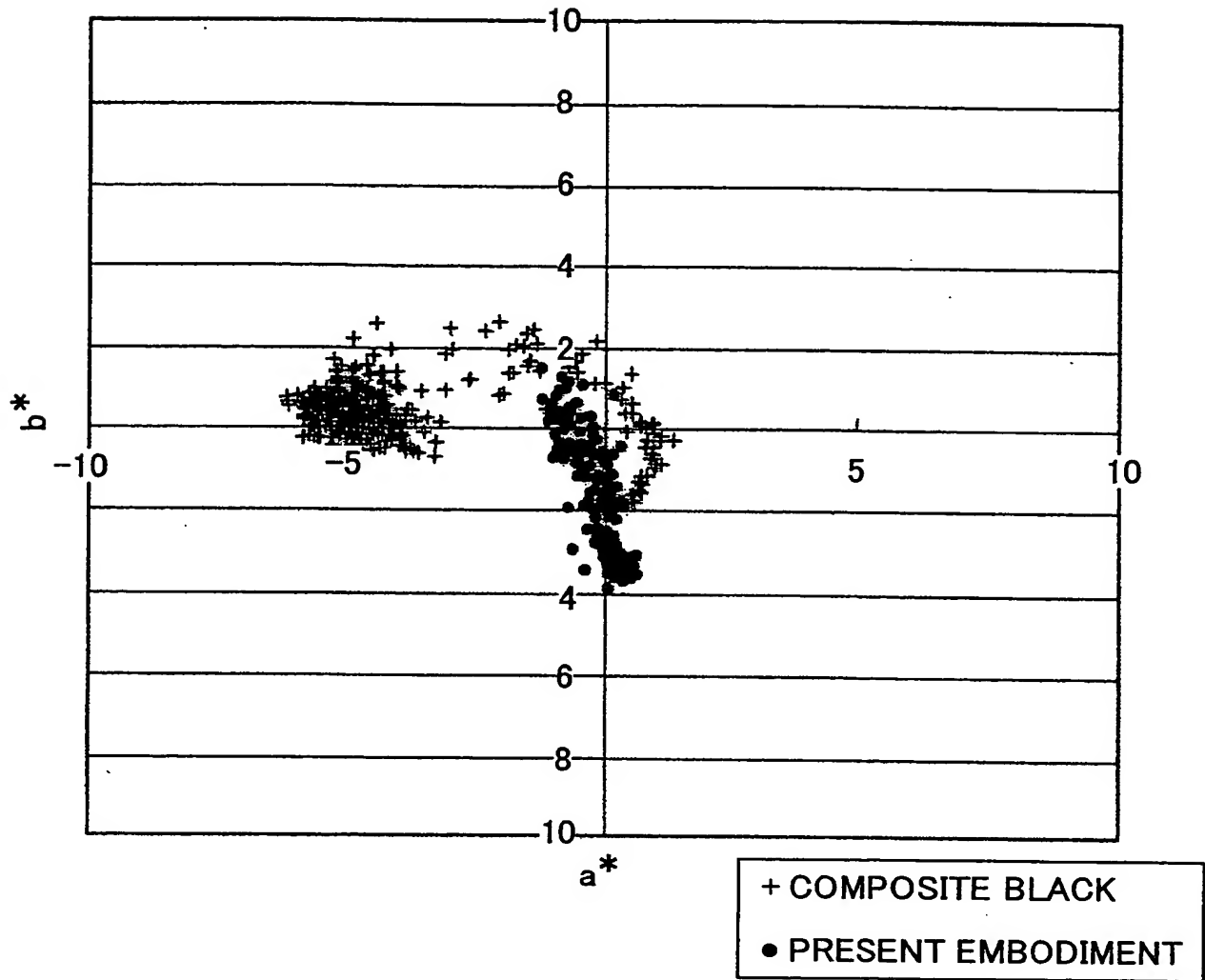


FIG.11



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FIG.12



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FIG.13

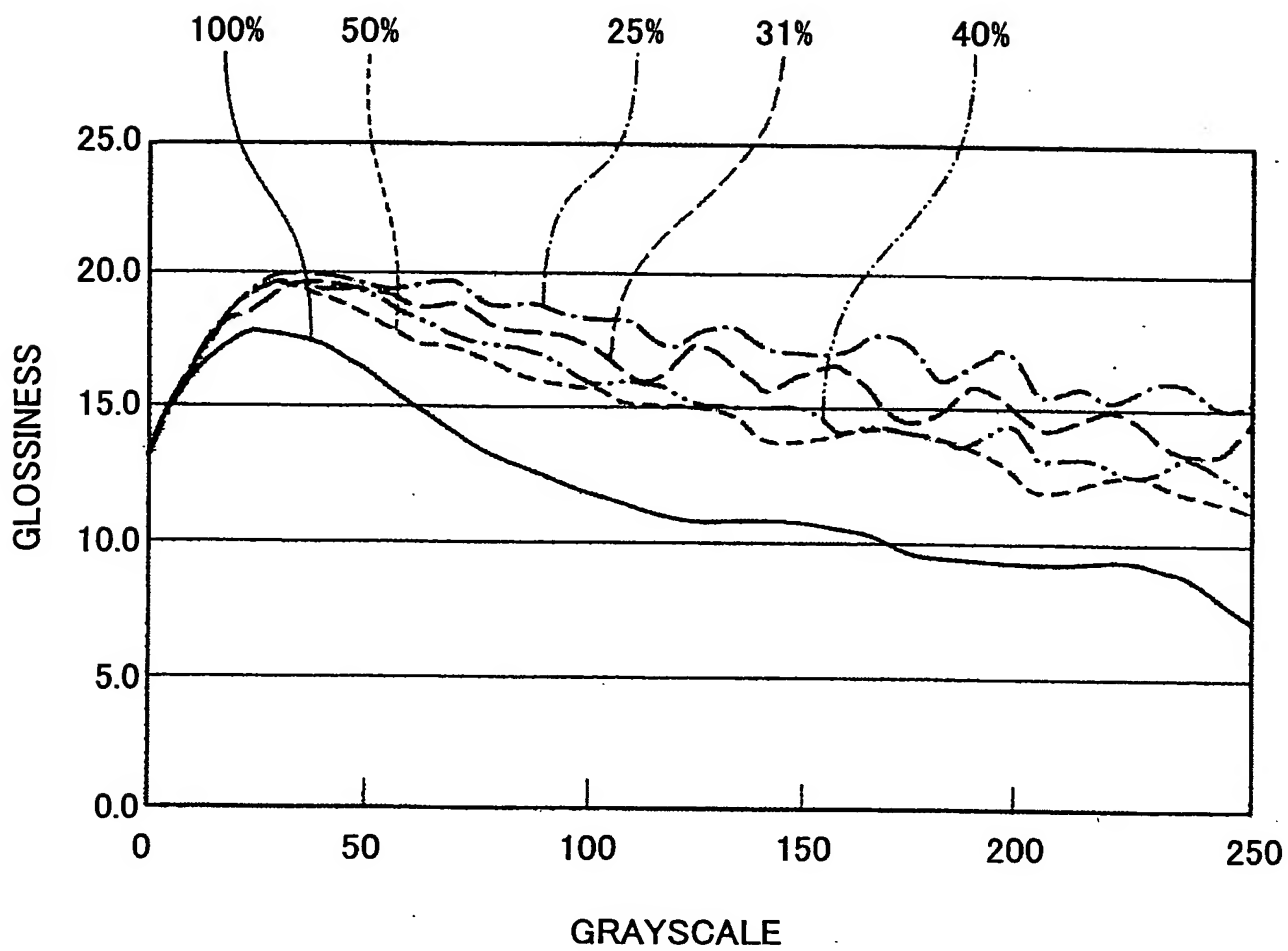
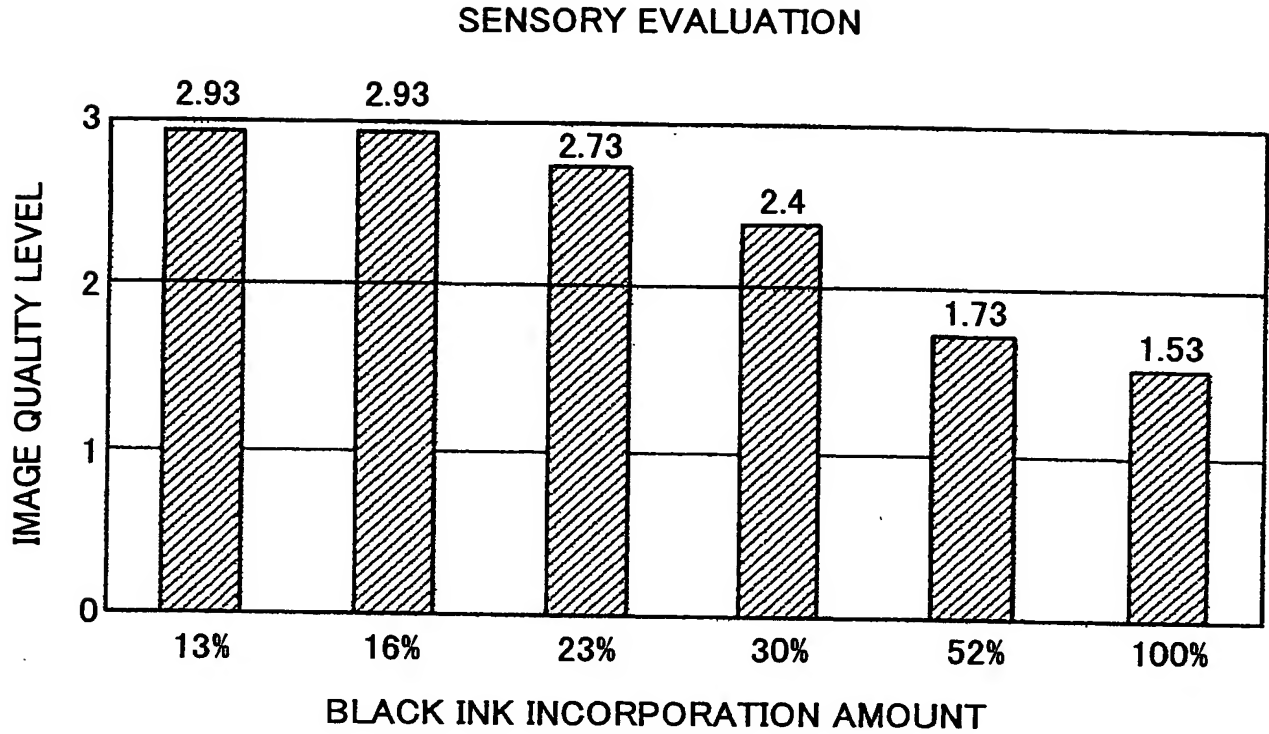


FIG.14**FIG.15**

| MAXIMUM BLACK INCORPORATION AMOUNT | GLOSSINESS DIFFERENCE WITH PAPER |
|------------------------------------|----------------------------------|
| 13% | 3.4 |
| 16% | 2.6 |
| 24% | 1.5 |
| 30% | 0.1 |
| 52% | -2.7 |
| 100% | -5.7 |